

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.63190ZN	L.19/00375/84 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3x19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	9,78	10,00	9,83-988	10	0
WIDTH ACROSS CORNERS	10,95 MIN.		11,15-11,27	10	0
HEAD THICKNESS	6,15	6,45	6,27-6,32	10	0
WASHER DIAMETER	12,20	13,20	12,57-12,79	10	0
WASHER THICKNESS	1,10 MIN.		1,05-1,1	10	0
FIRST FULL THREAD UNDER HEAD	1,80 MAX		1,77-1,80	10	0
MAJOR DIAMETER	6,03	6,25	6,11-6,14	10	0
MINOR DIAMETER	4,70-4,88		4,70-4,74	10	0
PITCH	1,81		1,79-1,80	10	0
THREAD ANGLE	60°		60°-61°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,51-5,56	10	0
DRILLING POINT LENGHT #3	8,75		8,75-9	10	0
TOTAL LENGHT	18,00	20,00	18,20-18,40	10	0
TORSION	143KGF-CM MIN.		154-158	10	0
DRILLING TIME	13 SEC MAX		3,2-6,8	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50